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# (Papers) SSC Junior Engineer Exam Paper - 2016 "held on 03 March 2017 "Afternoon Shift( General Engineering)

QID: 1001 - Provision of fins on a given heat transfer surface will be more if there are \_\_\_\_\_.

### **Options:**

- 1) Fewer number of thin fins
- 2) Fewer number of thick fins
- 3) Large number of thick fins
- 4) Large number of thin fins

Correct Answer: Large number of thick fins

QID: 1002 - Which of the following would lead to a reduction in thermal resistance?

### Options:

- 1) In conduction, reduction in the thickness of the material and an increase in the thermal conductivity.
- 2) In convection, stirring of the fluid and cleaning the heating surface
- 3) In radiation, increasing the temperature and reducing the emissivity
- 4) All options are correct

Correct Answer: All options are correct

**QID**: **1003** - Inspite of large heat transfer coefficients in boiling liquids, fins are used advantageously when the entire surface is exposed to \_\_\_\_\_.

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- 1) Nucleate boiling
- 2) Film boiling
- 3) Transition boiling
- 4) All modes of boiling

Correct Answer: Film boiling

**QID**: **1004** - The parameter(s) responsible for loss of heat from a hot pipe surface in a room without fans would include \_\_\_\_.

### **Options:**

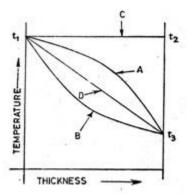
- 1) Temperature of the surface and air in the room
- 2) Emissivity of the surface
- 3) Length and diameter of the pipe
- 4) All options are correct

Correct Answer: All options are correct

QID: 1005 -

The figure given below shows the variation of temperature across the thickness of materials with different thermal conductivities under steady states. Curve C will be applicable when thermal conductivity of the material

नीचे दी गई आकृति में, स्थिर अवस्था में विभिन्न ऊष्मीय चालकताओं के साथ धातु की मोटाई में तापमान में भिन्नता को दर्शाता है। आरेख C लागू होगा जब धातु की ऊष्मीय चालकता \_\_\_\_



- 1) increases with increase in temperature
- 2) decreases with increase in temperature

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3) is very large
4) is constant at all temperatures
Correct Answer: is very large
QID: 1006 - On a summer day, a scooter rider feels more comfortable while on the move than
while at a stop light because
Options:
1) An object in motion captures less solar radiation
2) Air is transparent to radiation and hence it is cooler than the body
3) More heat is lost by convection and radiation while in motion
4) Air has a low specific heat and hence it is cooler
Correct Answer: More heat is lost by convection and radiation while in motion
QID: 1007 - In radiative heat transfer, a gray surface is one
Options:
1) Which appears gray to the eye
2) Whose emissivity is independent of wavelength
3) Which has reflectivity equal to zero
4) Which appears equally bright from all directions
Correct Answer: Whose emissivity is independent of wavelength
QID: 1008 - The property of a working substance, which increases or decreases according to
the heat supplied or removed in a reversible manner, is called
Options:
1) Enthalpy
2) Entropy
3) Reversibility
4) None of these
Correct Answer: Entropy
QID: 1009 - Triple point
Options:
1) Occurs in a mixture of two or more gases
2) Is the point, where three phases exists together
3) Occurs in sublimation
4) None of these
Correct Answer: Is the point, where three phases exists together
QID: 1010 - Non quasistatic process is

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	1) Free expansion of gas
	2) Expansion of a gas in a cylinder under constant pressure
	3) Rapid compression of a gas in a cylinder
	4) Gradual compression of a gas in a cylinder
	Correct Answer: Free expansion of gas
	QID: 1011 - Isentropic flow is
	Options:
	1) Reversible adiabatic flow
	2) Irreversible adiabatic flow
	3) Frictionless fluid flow
	4) None of these
	Correct Answer: Reversible adiabatic flow
	QID: 1012 - In all reversible process, entropy of the system
	Options:
	1) Increases
	2) Decreases
	3) Remains same
	4) None of these
	Correct Answer: Increases
	QID: 1013 - In isothermal expansion, work done by gas depends upon
	Options:
	1) Atomicity of gas only
	2) Expansion ratio only
	3) Adiabatic index
	4) Both Atomicity of gas and expansion ratio
	Correct Answer: Both Atomicity of gas and expansion ratio
	QID: 1014 - The difference between two specific heats, Cp and Cv for a gas represents
	Options:
	1) Increase in kinetic energy of gas molecules
	2) Increase in potential energy of gas molecules
	3) External work done
	4) Increase in volume
	Correct Answer: External work done
	QID: 1015 - The universal gas constant of a gas is the product of molecular weight of the gas

and \_\_\_\_.
Options:

1) Gas constant
2) Specific heat at constant pressure
3) Specific heat at constant volume
4) None of these
Correct Answer: Gas constant
QID: 1016 - The temperature of a gas is a measure of
Options:
Average distance between gas molecules
2) Average kinetic energy of gas molecules
3) Average potential energy of gas molecules
4) None of these
Correct Answer: Average kinetic energy of gas molecules
QID: 1017 - A perpetual motion machine of the first kind i.e. a machine which produces power
without consuming any energy is
Options:
Possible according to first law of thermodynamics
2) Impossible according to first law of thermodynamics
3) Impossible according to second law of thermodynamics
4) Possible according to second law of thermodynamics
Correct Answer: Impossible according to first law of thermodynamics
QID: 1018 - A system consisting of more than one phase is called
Options:
1) Isolated system
2) Open system
3) Non-uniform system
4) Heterogeneous system
Correct Answer: Heterogeneous system
QID: 1019 - Thermal equilibrium between two or more bodies exists, when they are brought
together, there is no change in
Options:
1) Density
2) Pressure
3) Temperature
4) All options are correct
Correct Answer: Temperature

QID: 1020 - Control volume refers to a \_\_\_\_\_.

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Options:
1) Specified mass
2) Fixed region in the space
3) Closed system
4) None of these
Correct Answer: Fixed region in the space
QID: 1021 - In regenerator type heat exchanger, heat transfer takes place by
Options:
1) direct mixing of hot and cold fluids
2) a complete separation between hot and cold fluids
3) flow of hot and cold fluids alternately over a surface
4) generation of heat again and again
Correct Answer: flow of hot and cold fluids alternately over a surface
QID: 1022 - Film coefficient is the ratio of
Options:
1) Thickness of film of fluid to thermal conductivity
2) Thickness of film of fluid to temperature drop through film of fluid
3) Thermal conductivity to temperature drop through film of fluid
4) Thermal conductivity to equivalent thickness of film of fluid
Correct Answer: Thermal conductivity to equivalent thickness of film of fluid
QID: 1023 - Highest thermal diffusivity is of
Options:
1) Iron
2) Lead
3) Concrete
4) Wood
Correct Answer: Lead
QID: 1024 - Highest thermal conductivity is of

Options:

- 1) Solid ice
- 2) Melting ice
- 3) Water
- 4) Steam

Correct Answer: Solid ice

QID: 1025 - The ratio of work done per cycle to the swept volume in case of compressor is called

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### **Options:**

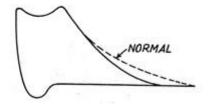
- 1) compression index
- 2) compression ratio
- 3) compressor efficiency
- 4) mean effective pressure

Correct Answer: mean effective pressure

QID: 1026 -

The indicator diagram shown in the figure below obtained on a compressor shows that \_\_\_\_\_.

संपीडक पर प्राप्त नीचे दिए गए सूचक आरेख में, क्या प्रदर्शित होता है?



### **Options:**

- 1) suction valve or piston rings, or both are leaking
- 2) discharge valve is leaking into cylinder during compression stroke
- 3) slow opening suction valve
- 4) suction valve sticking open at beginning of compression stroke

Correct Answer: discharge valve is leaking into cylinder during compression stroke

QID: 1027 - Metals are good heat conductors because \_\_\_\_\_

### **Options:**

- 1) of free electrons present
- 2) their atoms are relatively far apart
- 3) their atoms collide frequently
- 4) All options are correct

Correct Answer: their atoms collide frequently

QID: 1028 - Heat is transferred from an insulated pipe to the surrounding still air by \_\_\_\_\_.

- 1) Conduction
- 2) Convection
- 3) Radiation
- 4) All options are correct

Downloaded From : http://sscportal.in/ **Correct Answer:** Radiation QID: 1029 - Heat is transferred by conduction, convection and radiation in \_\_\_\_\_ **Options:** 1) Boiler furnaces 2) Melting of ice 3) Condensation of steam in condenser 4) None of these Correct Answer: Boiler furnaces QID: 1030 - In optical pyrometers absorption filter is used \_\_\_\_\_. **Options:** 1) To get monochromatic light 2) To eliminate stray rays of light 3) To minimise reflection of rays from the lens surface 4) To enable filament operation at reduced intensity for longer life Correct Answer: To enable filament operation at reduced intensity for longer life QID: 1031 - The flow of water in a pipe of diameter 3000 mm can be measured by \_\_\_\_\_. **Options:** 1) Venturimeter 2) Rotameter 3) Pilot tube 4) Orifice plate Correct Answer: Pilot tube **QID: 1032** - Buoyant force is \_\_\_\_\_. **Options:** 1) Resultant of up-thrust and gravity forces acting on the body 2) Resultant force on the body due to the fluid surrounding it 3) Resultant of static weight of body and dynamic thrust of fluid

4) Equal to the volume of liquid displaced by the body

Correct Answer: Equal to the volume of liquid displaced by the body

QID: 1033 - In equilibrium condition, fluids are not able to sustain \_\_\_\_\_.

- 1) Shear force
- 2) Resistance to viscosity

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3) Surface tension

4) Geometric similitude

Correct Answer: Surface tension

QID: 1034 - A large Reynold number is indication of \_\_\_\_\_.

**Options:** 

1) Smooth and streamline flow

2) Laminar flow

3) Steady flow

4) Highly turbulent flow

Correct Answer: Highly turbulent flow

QID: 1035 - The fluid forces considered in the Navier Stokes equation are \_\_\_\_\_.

**Options:** 

1) Gravity, pressure and viscous

2) Gravity, pressure and turbulent

3) Pressure, viscous and turbulent

4) Gravity, viscous and turbulent

Correct Answer: Gravity, pressure and viscous

QID: 1036 - Tranquil flow must always occur \_\_\_\_\_.

**Options:** 

1) at normal depth

2) above normal depth

3) below normal depth

4) above critical depth

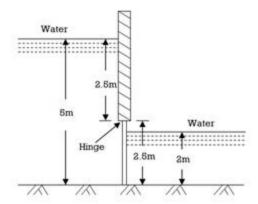
Correct Answer: above critical depth

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QID: 1037 -

A vertical sluice gate 3m wide and 2.5m deep contains water on both of its sides. On the upstream side, the water is 5m deep and on the downstream side it is 2m deep from the bottom of the sluice. What is the resultant pressure on the gate?

एक ऊध्वार्धर जलमार्ग 3 मीटर चौडा और 2.5 मीटर गहरा है जिसके दोनों ओर पानी भरा है। धारा के प्रतिकूल, जलमार्ग के तल से पानी 5 मीटर गहरा है और अनुप्रवाह में यह 2 मीटर गहरा है। द्वार पर परिणामी दाब क्या है?



### **Options:**

- 1) 275.9 KN
- 2) 58.9 KN
- 3) 217 KN
- 4) None of these

Correct Answer: 217 KN

QID: 1038 - The coefficient of discharge (Cd) of an orifice varies with \_\_\_\_\_

### **Options:**

- 1) Reynold number
- 2) Weber number
- 3) Froude number
- 4) Mach number

Correct Answer: Reynold number

QID: 1039 - Head loss in turbulent flow in a pipe \_\_\_\_\_

- 1) Varies directly as velocity
- 2) Varies inversely as square of velocity
- 3) Varies approximately as square of velocity
- 4) Varies inversely as velocity

Downloaded From : http://sscportal.in/ Correct Answer: Varies approximately as square of velocity QID: 1040 - A type of flow in which the fluid particles while moving in the direction of flow rotate about their mass centre, is called \_\_\_\_\_. **Options:** 1) Steady flow 2) Uniform flow 3) Laminar flow 4) Rotational flow Correct Answer: Rotational flow QID: 1041 - For a flow to be rotational, velocity normal to the plane of area should be equal to the . **Options:** 1) Angular velocity vector 2) Half the angular velocity vector 3) Twice the angular velocity vector 4) Zero Correct Answer: Twice the angular velocity vector QID: 1042 - A fluid in which resistance to deformation is independent of the shear stress, is called \_\_\_\_\_. Options: 1) Bingham plastic fluid 2) Pseudo plastic fluid 3) Dilatant fluid 4) Newtonian fluid Correct Answer: Newtonian fluid QID: 1043 - The rate of change of linear momentum is equals to \_\_\_\_\_. **Options:** 1) Active force 2) Reactive force 3) Torque 4) Work done Correct Answer: Active force

**Options:** 

QID: 1044 - The force buoyancy is dependent on \_\_\_\_\_.

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1)	Mass of liquid displaced
2)	Viscosity of fluid
3)	Surface tension of fluid
4)	Depth of immersion
C	orrect Answer: Mass of liquid displaced
Q	ID: 1045 - The vapour pressure over the concave surface is
0	ptions:
1)	Less than the vapour pressure over the plane surface
2)	Equal to vapour pressure over the plane surface
3)	Greater than the vapour pressure over the plane
4)	Zero
C	orrect Answer: Less than the vapour pressure over the plane surface
Q	ID: 1046 - Bernoulli's equation cannot be applied when the flow is
0	ptions:
1)	Rotational
2)	Turbulent
3)	Unsteady
4)	All options are correct
C	orrect Answer: Turbulent
Q	ID: 1047 - When a body floating in a liquid is displaced slightly, it oscillates about
0	ptions:
1)	Centre of gravity of body
2)	Centre of pressure
3)	Centre of buoyancy
4)	Metacentre
C	orrect Answer: Metacentre
Q	ID: 1048 - Heaviest fluid is
0	ptions:
1)	Air
2)	Castor oil
3)	Glycerin
4)	Carbon tetrachloride
C	orrect Answer: Carbon tetrachloride

Options:

QID: 1049 - A hydrometer is used to determine \_\_\_\_\_.

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1) Relative humidity
2) Buoyant force
3) Specific gravity of liquids
4) Viscosity of liquids
Correct Answer: Specific gravity of liquids
QID: 1050 - A model of torpedo is tested in a towing tank at a velocity of 25 m/sec. The
prototype is expected to attain a velocity of 5 m/sec. What model scale has been used?
Options:
<b>1</b> ) 1 : 5
<b>2</b> ) 1: 2.5
<b>3</b> ) 1: 25
4) None of these
Correct Answer: 1:5
<b>QID</b> : <b>1051</b> - For the water is flowing through a 20 cm diameter pipe with friction factor, f = 0.04.
The flow will be
Options:
1) Viscous
2) Non viscous
3) Both viscous and non-viscous
4) None of these
Correct Answer: Viscous
QID: 1052 - Crude oil of kinematic viscosity 2.25 stokes flows through a 20 cm diameter pipe,
The rate of flow being 1.5 litres/sec. The flow will be
Options:
1) Laminar
2) Turbulent
3) Uncertain
4) None of these
Correct Answer: Laminar
QID: 1053 - The maximum continuous power available from a hydroelectric plant under the
most adverse hydraulic conditions is known as
Options:

base power
 firm power

3) primary power4) secondary power

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Correct Answer: Operating reserve

QID: 1058 - An impulse turbine is used for \_\_\_\_\_.

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### **Options:**

- 1) Low head of water
- 2) High head of water
- 3) Medium head of water
- 4) High discharge

Correct Answer: High head of water

QID: 1059 - In a reaction turbine, the draft tube is used \_\_\_\_\_.

### **Options:**

- 1) To run the turbine full
- 2) To prevent air to enter the turbine
- 3) To increase the effective head of water
- 4) To transport water to downstream

Correct Answer: To increase the effective head of water

QID: 1060 - In an inward flow reaction of turbine \_\_\_\_\_.

### **Options:**

- 1) The water flows parallel to the axis of the wheel
- 2) The water enters the centre of wheel and there flows towards the outer periphery of the wheel
- 3) The water enters the wheel at the outer periphery, and then flows towards the centre of the wheel
- 4) The flow of water is partly radial and partly axial

**Correct Answer:** The water enters the wheel at the outer periphery, and then flows towards the centre of the wheel

**QID**: 1061 - Castor and camber are terms associated with which of the following parts of an automobile?

### **Options:**

- 1) Gears
- 2) Engine
- 3) Suspensions
- 4) Wheels

**Correct Answer:** Wheels

QID: 1062 - In reciprocating engines primary forces \_\_\_\_\_.

- 1) Are completely balanced
- 2) Are partially balanced

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<b>3</b> ) A	re balanced by secondary forces
<b>4</b> ) C	annot be balanced
Corr	rect Answer: Are partially balanced
QID	: 1063 - A friction circle is a circle drawn when the journal rotates in a bearing. Its radius
depe	ends on the coefficient of friction and
Opti	ions:
<b>1</b> ) M	lagnitude of the forces on the journal
<b>2</b> ) A	ngular velocity of the journal
<b>3</b> ) C	learance between the journal and the bearing
<b>4</b> ) R	adius of the journal
Cori	rect Answer: Radius of the journal
QID	: 1064 - The gear train usually employed in clocks is a
Opti	ions:
<b>1</b> ) R	everted gear train
<b>2</b> ) S	imple gear train
<b>3</b> ) S	un and planet gear
<b>4</b> ) D	ifferential gear
Cori	rect Answer: Reverted gear train
QID	: 1065 - Critical damping is a function of
Opti	ions:
<b>1</b> ) M	lass and stiffness
<b>2</b> ) M	lass and damping co-efficient
<b>3</b> ) S	tiffness and natural frequency
<b>4</b> ) N	atural frequency and damping co-efficient
Cori	rect Answer: Mass and stiffness
QID	: 1066 - Rotating shafts tend to of vibrate violently at whirling speeds because
Opti	ions:
<b>1</b> ) T	he shafts are rotating at vary speeds
<b>2</b> ) B	earing centre line coincide with the shaft axis
<b>3</b> ) T	he system is unbalanced
<b>4</b> ) R	esonance is caused due to the heavy weight of the rotor
Cori	rect Answer: Resonance is caused due to the heavy weight of the rotor
QID	: 1067 - Critical or whirling speed is the speed at which the shaft tends to vibrate violently in
	·
Opti	ions:

Downloaded From : http://sscportal.in/ 1) Transverse direction 2) Longitudinal direction 3) Linear direction 4) None of these **Correct Answer:** Transverse direction QID: 1068 - When a shaking force is transmitted through the springs, damping becomes detrimental when the ratio of its frequency to the natural frequency is greater than \_\_\_\_\_. **Options:** 1) 0.25 **2**) 0.5 **3**) 1 **4**) √2 Correct Answer:  $\sqrt{2}$ QID: 1069 - Stress concentration in static loading is more serious in \_\_\_\_\_. **Options:** 1) Ductile materials 2) Brittle materials 3) Equally serious in both cases 4) Depends on other factors Correct Answer: Brittle materials QID: 1070 - Which of the following key transmits power through frictional resistance only? **Options:** 1) Saddle key 2) Barth key 3) Kennedy key 4) Tangent key Correct Answer: Saddle key

QID: 1071 - The key will fail in which of the following manner?

**Options:** 

- 1) Shearing
- 2) Crushing
- 3) Both crushing and shearing
- 4) None of these

Correct Answer: Both crushing and shearing

QID: 1072 - In hydrostatic bearing the starting friction is \_\_\_\_\_.

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	1) Very low
	2) More
	3) Either more or less
	4) Uncertain
	Correct Answer: Very low
	QID: 1073 - Feather keys are generally
	Options:
	1) Tight in shaft and loose in hub
	2) Loose in shaft and tight in hub
	3) Tight in both shaft and hub
	4) Loose in both shaft and hub
	Correct Answer: Tight in shaft and loose in hub
	QID: 1074 - The uniform pressure theory as compared to the uniform wear theory gives
	Options:
	1) Higher frictional torque
	2) Lower frictional torque
	3) Either lower or higher frictional torque
	4) None of these
	Correct Answer: Higher frictional torque
	QID: 1075 - Tapered roller bearings can take
	Options:
	1) Radial load only
	2) Axial load only
	3) Both radial and axial loads and the ratio of these being less than unity
	4) Both radial and axial loads and the ratio of these bring greater than unity
	Correct Answer: Both radial and axial loads and the ratio of these being less than unity
	QID: 1076 - Two shafts A and B are made of the same material. The diameter of shaft B is
	twice that of shaft A. The ratio of power which can be transmitted by shaft A to that of shaft B is
	Options:
	1) 1/2
	2) 1/4

- **3**) 1/8
- **4**) 1/16

Correct Answer: 1/8

QID: 1077 - For the two shafts connected in parallel, find which statement is true?

Downloaded From :http://sscportal.in/ **Options:** 1) Torque in each shaft is the same 2) Shear stress in each shaft is the same 3) Angle of twist of each shaft is the same 4) Torsional stiffness of each shaft is the same Correct Answer: Angle of twist of each shaft is the same QID: 1078 - The buckling load will be maximum for a column if \_\_\_\_\_. **Options:** 1) One end of the column is clamped and the other end is free 2) Both ends of the column are clamped 3) Both ends of the column are hinged 4) One end of the column is hinged and the other end is free Correct Answer: Both ends of the column are clamped QID: 1079 - The number of strain readings (using strain gauges) needed on a plane surface to determine the principal strains and their directions are . . **Options: 1**) 1 **2**) 2 **3**) 3 **4**) 4 Correct Answer: 3 QID: 1080 - If the value of Poisson's ratio is zero, then it means that \_\_\_\_\_. **Options:** 1) The material is rigid

- 2) The material is perfectly plastic
- 3) There is no longitudinal strain in the material
- 4) None of these

**Correct Answer:** None of these

QID: 1081 - Which of the following is applied to brittle materials?

#### **Options:**

- 1) Maximum principal stress theory
- 2) Maximum principal strain theory
- 3) Maximum strain energy theory
- 4) Maximum shear stress Theory

**Correct Answer:** Maximum principal stress theory

QID: 1082 - Design of shafts made of brittle materials is based on \_\_\_\_\_.

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### **Options:**

- 1) Guest's theory
- 2) Rankine's theory
- 3) St. Venant's theory
- 4) Von Mises theory

Correct Answer: Rankine's theory

**QID**: **1083** - The moment of inertia of a hollow circular section whose external diameter is 8 cm and internal diameter is 6 cm about centroidal axis is \_\_\_\_\_ cm4.

### **Options:**

- **1**) 437.5
- **2**) 337.5
- **3**) 237.5
- **4**) 137.5

Correct Answer: 437.5

**QID**: **1084** - The maximum frictional force which comes into play when a body just begins to slide over the surface of another body is known as \_\_\_\_\_.

### **Options:**

- 1) sliding friction
- 2) rolling friction
- 3) limiting friction
- 4) None of these

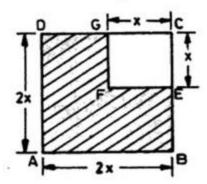
**Correct Answer:** limiting friction

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QID: 1085 -

A square sheet of metal has a square of one quarter of the original area cut from one corner as shown in the figure. Which of the following statements is true about the position of the centre of gravity of the remaining portion of the sheet?

धातु की एक वर्गाकार शीट के एक कोने से वास्तविक क्षेत्र के एक चौथाई भाग का एक वर्ग काटा गया है। शीट के बचे हुए भाग के गुरूत्व केन्द्र की स्थिति के बारे में निम्नलिखित में से कौन सा कथन सत्य है?



### **Options:**

- 1) Centre of gravity lies at a distance of 5/12 of the side of the original square from each uncut side
- 2) Centre of gravity lies at a distance of 7/12 of the side of the original square from each uncut sid
- 3) Centre of gravity lies at a distance of 3/4 of the side of the original square from each uncut side
- 4) None of these

**Correct Answer:** Centre of gravity lies at a distance of 5/12 of the side of the original square from each uncut side

**QID**: **1086** - A steel bar 20 mm in diameter simply supported at its ends over a total span of 40 cm, carries a load at its center. If the maximum stress included in the bar is limited to  $480/\pi$  N/mm2 then the bending strain energy stored in the bar is \_\_\_\_\_.

### **Options:**

- **1**) 411 N mm
- 2) 511 N mm
- **3**) 611 N mm
- 4) 711 N mm

Correct Answer: 611 N mm

Downloaded From : http://sscportal.in/ QID: 1087 - The Charpy test is conducted to measure \_\_\_\_ **Options:** 1) Toughness 2) Creep strength 3) Fatigue strength 4) Elastic strength of a material **Correct Answer:** Toughness QID: 1088 - The stress produced by a suddenly applied load as compared to that produced by the same load when applied gradually is \_\_\_\_\_ times. **Options:** 1) 1.5 **2**) 2 **3**) 3 **4**) 4 **Correct Answer: 2** QID: 1089 - The bending moment for a certain portion of the beam is constant. For that section, shear force would be \_\_\_\_\_. **Options:** 1) Zero 2) Increasing 3) Decreasing 4) Constant Correct Answer: Zero QID: 1090 - An increase in load at the free end of a cantilever is likely to cause failure \_\_\_\_\_. **Options:** 1) At the free end 2) At the mid of its length 3) At the fixed support end 4) Anywhere on the beam Correct Answer: At the fixed support end QID: 1091 - In the electro-discharge machining process, the work-piece and the electrode are submerged in \_\_\_\_\_.

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**Options:** 

a dielectric fluid
 an abrasive slurry

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	3) an electrolytic solution
	4) vacuum
	Correct Answer: a dielectric fluid
	QID: 1092 - Swaging is an operation of
	Options:
	1) hot rolling
	2) forging
	3) extrusion
	4) piercing
	Correct Answer: forging
	QID: 1093 - In arc welding operations the current value is decided by
	Options:
	1) thickness of plate
	2) length of welded portion
	3) voltage across the arc
	4) size of the electrode
	Correct Answer: size of the electrode
	QID: 1094 - Two sheets of same material but different thickness can be butt welded by
	Options:
	1) adjustment of the current
	2) time duration of current
	3) pressure applied
	4) changing the size of one electrode
	Correct Answer: changing the size of one electrode
	QID: 1095 - Pick up the incorrect statement about MIG welding.
	Options:
	1) no flux required
	2) high welding speed
	3) increased corrosion resistance
	4) even unclean surface can be welded to obtain sound welds
	Correct Answer: no flux required
	QID: 1096 - First product of the blast furnace in the process of converting iron ore into useful

metal by reduction is called \_\_\_\_\_.

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<b>1</b> ) C	ast iron
<b>2</b> ) W	/rought iron
<b>3</b> ) P	ig iron
<b>4</b> ) S	teel
Cor	rect Answer: Pig iron
QID	: 1097 - Raw material for all iron and steel product is
Opt	ions:
1) C	ast iron
<b>2</b> ) W	/rought iron
<b>3</b> ) P	ig iron
<b>4</b> ) S	teel
Cor	rect Answer: Pig iron
QID	: 1098 - Grey cast iron has
Opt	ions:
<b>1</b> ) b	rittleness
<b>2</b> ) lo	w electrical conductivity
<b>3</b> ) lo	ow compressive strength
<b>4</b> ) A	Il options are correct
Cor	rect Answer: low electrical conductivity
QID	: 1099 - Chilled cast iron is
Opt	ions:
<b>1</b> ) S	oft on surface
<b>2</b> ) N	lachined freely
<b>3</b> ) H	ligh resistance to wear
<b>4</b> ) A	Il options are correct
Cor	rect Answer: High resistance to wear
QID	: 1100 - If carbon present in cast iron is partly free and partly in combined state, it is called
Opt	ions:
<b>1</b> ) W	/hite cast iron

- 2) Grey cast iron
- 3) Molten cast iron
- 4) None of these

Correct Answer: White cast iron



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